

Work Order ID 60793

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Item ID: D044-719-011L02

Revision ID:

Item Name: Cabin Floor Protector (Black)

Start Date: 7/22/10 Start Qty: 4.00

Required Date: 7/23/10 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: 

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3281

Rev E

DSI 9504

A

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D044-719-011L02 CHG004

0.00

0.00

S 10/10/22

for BG 10/10/22

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

10-7-23 (4) SP

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Item ID: D044-719-011L02

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Floor Protector (Black)

Start Date: 7/22/10 Start Qty: 4.00



Cust Item ID:

Required Date: 7/23/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

8/10/29

Memo

0.00

(X)

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D044-719-011L02

Location: _____
PPP Rev: E

0.00

0.00

6/10/29 (4)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/29

Plu-729 (4)

Picklist Print

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Work Order ID: 60793

Parent Item: D044-719-011L02

Parent Item Name: Cabin Floor Protector (Black)

Start Date: 7/22/10







Required Date: 7/23/10


Start Qty: 4.00


Required Qty: 4.00


Comments: IPP Rev:A New Issue 10.03.03 LL
DD 10.03.08 verified by:EC


IPP Rev:B as per DSI 9504


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5x4 D2854-1-100  Velcro Strip, Looped		Manufactured	No			110	Each	0.0000	8	32			
8x4 D2854-3-100  Velcro Strip, Hooked		Manufactured	No			110	Each	0.0000	8	32			
6x4 D3281-1L02  Floor Protector, Fwd LH (Black)		Manufactured	No			110	Each	0.0000	1	4			
6x4 D3281-2L02  Floor Protector, Fwd RH (Black)		Manufactured	No			110	Each	0.0000	1	4			
5x4 D3281-3L02  Floor Protector, Aft LH (Black)		Manufactured	No			110	Each	0.0000	1	4			
6x4 D3281-4L02  Floor Protector, Aft RH (Black)		Manufactured	No			110	Each	0.0000	1	4			


 Hx 60795 10-7-23sf

 Hx 60794 10-7-23sf

 B60396 10-7-23sf

 B60398 10-7-23sf

 B60400 10-7-23sf

 B60402 10-7-23sf

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40

REF FAA STC: SR02051NY

REF EASA STC: EASA.IM.R.S.01075

REFERENCE ONLY

PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
	1	D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
	1	D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
	1	D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
	1	D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01






APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 10.02.24

CERT. NO.: SH04-40

ISSUE NO.: 1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9504	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR KIT, CLEAR	NTS
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